

REVISIONS

LTR	DESCRIPTION	DATE (YR-MO-DA)	APPROVED
1	REDRAWN WITH CHANGE (AMG P9426)	95-08-10	<i>amg</i> <i>gpc</i>

NOTES:

1. APPLICABLE STANDARDS/SPECIFICATIONS:
A. DOD-STD-00100D(AR)
2. THIS KIT IS DESIGNED FOR MODIFICATION PURPOSES ONLY AND APPLIES TO 1-1/4 TON TRUCK, M998 SERIES.
3. THIS KIT IS TO BE INSTALLED IN ACCORDANCE WITH INSTALLATION DRAWING 12446949 AND INSTALLATION INSTRUCTIONS 12446950.
4. THE COMPONENTS OF THIS KIT ARE GREEN 383. HOWEVER, THIS KIT IS ALSO AVAILABLE IN THE COLOR TAN 686. SEE DRAWING 57K0291.

ITEM NO.	QTY	DESCRIPTION	PART NO.	NOTE
1	32	RIVET	12339355-1	
2	1	STRAP	12339817-2	
3	1	DECAL	12340910	
4	2	SUPPORT	12343052-2	
5	1	DECAL	12343054	
6	1	PLATE, MOUNTING	12446706	
7	1	SEAT	12446712-2	
8	2	SPACER	12446735	
9	2	SPACER	12446736	
10	1	PLATE, COVER	12446737	
11	1	SEAT, DRIVER'S	12446749	

REV STATUS OF SHEETS	REV	A	A																
	SHEET	1	2																

PART NO. 57K0290

PMIC NA		CONTRACT NUMBER DAAE07-92-C-R010		U.S. ARMY TANK-AUTOMOTIVE COMMAND WARREN, MICHIGAN 48397-5000			
APPLICATION		CONTRACTOR AM GENERAL CORP. ENGINEERING & TECHNICAL SERVICES DIV. LIVONIA, MICHIGAN					
NEXT ASSY	USED ON	DRAWN BY KAB	DATE (YR-MO-DA) 94-05-16	MODIFICATION KIT, DRIVER'S AND COMMANDER'S SEAT ASSEMBLY (GREEN)			
		CHECKER SML	ENGINEER DAN RALSTON				
		DRAWING APPROVAL <i>W. Gray</i> 95-08-21					
12340789	M998	DESIGN APPROVAL <i>E. Khalil</i> 95-08-28		SIZE A	CAGE CODE 19207	57K0290	
MATL ENGR DF	BW			SCALE	UNIT WT.	SHEET 1 OF 2	

REVISIONS

LTR	DESCRIPTION	DATE (YR-MO-DA)	APPROVED
B	REDRAWN WITH CHANGE (AMG P9537)	97-07-21	CD <i>DATE 97-08-22</i>

NOTES:

- APPLICABLE STANDARDS/SPECIFICATIONS:
 - DOD-STD-00100D(AR)
- TEXTILE/COMPONENT PART NUMBERS SHALL VARY WITH COLOR SELECTION OF GREEN OR TAN IAW KIT PROCUREMENT REQUIREMENT.

INSTALLATION INSTRUCTIONS DRIVER'S AND COMMANDER'S SEAT ASSEMBLY MODIFICATION KIT

SECTION I. INTRODUCTION

- 1-1. PURPOSE. THE PURPOSE OF THESE INSTRUCTIONS IS TO PROVIDE A PROCEDURE FOR INSTALLATION OF DRIVER'S AND COMMANDER'S SEAT ASSEMBLY MODIFICATION KIT ON 1-1/4 TON TRUCK, M998 SERIES.

REV STATUS OF SHEETS		REV	B	B	B	B	B	B	B	B							
		SHEET	1	2	3	4	5	6	7	8							

PMIC NA		CONTRACT NUMBER DAAE07-92-C-R010		U.S. ARMY TANK-AUTOMOTIVE COMMAND WARREN, MICHIGAN 48397-5000	
APPLICATION		CONTRACTOR AM GENERAL CORP. ENGINEERING & TECHNICAL SERVICES DIV. LIVONIA, MICHIGAN			
NEXT ASSY	USED ON	DRAWN BY KAB		DATE (YR-MO-DA) 94-05-16	
		CHECKER SML		ENGINEER DAN RALSTON	
7K0291	SERIES	DRAWING APPROVAL <i>W. Gray</i> 97-08-18		SIZE A	CAGE CODE 19207
57K0290	M998	DESIGN APPROVAL <i>W. Gray</i> 97-08-22		12446950	
MATL ENGR D F	BW			SCALE NONE	UNIT WT. _____
				SHEET 1 OF 8	

SECTION II. INSTALLATION KIT

2-1. NEW MATERIAL. INSTALLATION KIT 57K0290 CONTAINS THE FOLLOWING ITEMS:

<u>PART NO.</u>	<u>NOMENCLATURE</u>	<u>QTY.</u>
12339355-1	RIVET	32
12339817-2	STRAP	1
12340910	DECAL	1
12343052-2	SUPPORT	2
12343054	DECAL	1
12446706	PLATE, MOUNTING	1
12446712-2	SEAT	1
12446735	SPACER	2
12446736	SPACER	2
12446737	PLATE, COVER	1
12446749	SEAT, DRIVER'S	1
12446949	INSTALLATION DRAWING	1
12446950	INSTALLATION INSTRUCTIONS	1
12446951	RETAINER, REINFORCEMENT	1
12446952	PLATE, REINFORCEMENT	2
MS51412-4	WASHER	4
MS51943-31	NUT	4
120214	WASHER	8
159612	SCREW	28
271163	NUT	32
271169	NUT	4
2436162	WASHER	4
9421706	SCREW	4
B1821BH025C075N	BOLT	8

2-2. THE FOLLOWING MATERIAL IS REQUIRED, BUT NOT INCLUDED IN KIT:

<u>PART NO.</u>	<u>NOMENCLATURE</u>	<u>QTY.</u>
22231	LOCTITE 242	AR
12460466	FIRE EXTINGUISHER	1

2-3. THE FOLLOWING KIT IS REQUIRED FOR M996, M997, M1037, M1042, AND M1097 VEHICLES, BUT NOT INCLUDED WITHIN KITS 57K0290 AND 57K0291. THIS KIT SHALL BE INSTALLED ON SEAT 12446712-2 PRIOR TO INSTALLATION ON M996, M997, M1037, M1042, AND M1097 VEHICLES.

<u>PART NO.</u>	<u>NOMENCLATURE</u>	<u>QTY.</u>
57K3220	MODIFICATION KIT, SEAT BACK REPOSITIONING	1

2-4. EXISTING MATERIAL REMOVED AND NOT REUSED DURING INSTALLATION WILL BE RETURNED TO STOCK FOR DISPOSITION IN ACCORDANCE WITH AR 725-50.

TITLE INSTALLATION INSTRUCTIONS, DRIVER'S AND COMMANDER'S SEAT ASSEMBLY MODIFICATION KIT 57K0290	SIZE	CAGE CODE	12446950	
	A	19207		
	(AMG P9537) 97-07-21		REVISION LEVEL	B SHEET 2

SECTION III. INSTALLATION PROCEDURE

3-1. VEHICLE PREPARATION.

- A. APPLY PARKING BRAKE. (REFER TO TM 9-2320-280-10.)
- B. REMOVE JACK FROM VEHICLE. (REFER TO TM 9-2320-280-10.)
- C. REMOVE PAMPHLET BAG AND TOOL BAG FROM VEHICLE. (REFER TO TM 9-2320-280-10.)
- D. REMOVE FIRST AID KIT FROM VEHICLE. (REFER TO TM 9-2320-280-10.)
- E. REMOVE TOW CHAIN FROM VEHICLE. (REFER TO TM 9-2320-280-10.)
- F. REMOVE TIRE CHAINS FROM VEHICLE. (REFER TO TM 9-2320-280-10.)
- G. REMOVE FIRE EXTINGUISHER AND BRACKET FROM VEHICLE. (REFER TO TM 9-2320-280-20.)
- H. REMOVE RETAINING PLATES FROM DRIVER'S SEAT BASE. (REFER TO TM 9-2320-280-20.)
- I. REMOVE BATTERY CABLES AND BATTERIES FROM BATTERY BOX. (REFER TO TM 9-2320-280-20.)
- J. REMOVE COMMANDER'S (COMPANION) AND DRIVER'S SEATS FROM VEHICLE. (REFER TO TM 9-2320-280-20.)
- K. REMOVE COMMANDER'S (COMPANION) SEAT CUSHION. (REFER TO TM 9-2320-280-20)
- L. REMOVE 200 AMPERE UMBILICAL POWER CABLE (M1097 ONLY). (REFER TO TM 9-2320-280-20.)
- M. REMOVE CAB ENCLOSURE PANELS (M1037, M1042, AND M1097 ONLY). (REFER TO TM 9-2320-280-20.)
- N. REMOVE INSULATION AND INSULATION RETAINING PLATE FROM DRIVER'S SEAT FLOOR PANEL AREA. (REFER TO TM 9-2320-280-20.)
- O. REMOVE FOOTWELL ARMOR PLATE FROM LEFT FRONT OF VEHICLE (M966, M1025, M1026, M1036, M1043, M1044, M1045, AND M1046 ONLY). (REFER TO TM 9-2320-280-20.)
- P. REMOVE TUNNEL INTERIOR SIDE INSULATION FROM VEHICLE. (REFER TO TM 9-2320-280-20.)

NOTE

WHEN PERFORMING STEP "Q," SOME OF THE RIVETS SECURING LEFT SIDE OF DRIVER'S SEAT BASE TO FLOOR PANEL CANNOT BE REMOVED. REMOVE ENDS FROM THESE RIVETS TO PREVENT INTERFERENCE DURING SEAT INSTALLATION.

- Q. REMOVE FORTY-THREE RIVETS SECURING DRIVER'S SEAT BASE TO FLOOR PANEL AND SIDE PANELS AS SHOWN IN FIGURE 1.
- R. REMOVE FOUR SCREWS, WASHERS, AND NUTS SECURING TWO FOOTMAN LOOPS TO FLOOR PANEL AS SHOWN IN FIGURE 3. REMOVE JACK RETAINING STRAP FROM FOOTMAN LOOPS.
- S. REMOVE REAR SEAT FLOOR INSULATION FROM LEFT SIDE OF VEHICLE (M966, M1025, M1026, M1036, M1043, M1044, M1045, AND M1046 ONLY). (REFER TO TM 9-2320-280-20.)
- T. REMOVE PAINT AND ADHESIVE FROM SEAT BASE MOUNTING AREA ON FLOOR PANEL.

TITLE INSTALLATION INSTRUCTIONS, DRIVER'S AND COMMANDER'S SEAT ASSEMBLY MODIFICATION KIT 57K0290	SIZE A	CAGE CODE 19207	12446950		
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NOTE

ENSURE SEAT BASE MOUNTING AREA IS SMOOTH AND FREE FROM DEBRIS AND FOREIGN MATERIAL.

U. PRIME AND PAINT EXPOSED SURFACES. (REFER TO TM 43-0139.)

3-2. DRIVER'S SEAT INSTALLATION.

A. ENLARGE FOUR EXISTING HOLES IN TWO 12343052-2 SUPPORTS TO 0.196-INCH DIAMETER AS SHOWN IN FIGURE 3.

NOTE

REMOVE ANY RIVETS WHICH MIGHT INTERFERE WITH PROPER SUPPORT PLACEMENT ON FLOOR PANEL.

B. USING CENTER LINE OF ELEVEN EXISTING HOLES FROM ORIGINAL SEAT BASE MOUNTING AREA AS A REFERENCE POINT AND SUPPORT AS A TEMPLATE, LOCATE AND MARK TWO HOLE LOCATIONS. DRILL TWO 0.196-INCH DIAMETER HOLES (MARKED "A") THROUGH FLOOR PANEL AS SHOWN IN FIGURE 2.

C. SECURE SUPPORT TO FLOOR PANEL IN HOLES MARKED "A," WITH TWO 159612 SCREWS AND 271163 NUTS AS SHOWN IN FIGURES 2 AND 3. TIGHTEN NUTS TO 20 LB-IN. (2 N-m).

D. USING SUPPORT AS A TEMPLATE, DRILL TWELVE 0.196-INCH DIAMETER HOLES THROUGH FLOOR PANEL AS SHOWN IN FIGURE 2.

E. REMOVE TWO NUTS, SCREWS, AND SUPPORT AND CLEAN ALL DEBRIS FROM FLOOR PANEL AS SHOWN IN FIGURE 3.

NOTE

- REINFORCEMENT PLATES MUST BE INSTALLED WITH 2.75-INCH HOLE-TO-EDGE DIMENSION FACING TOWARD THE CENTER OF VEHICLE. REFER TO FIGURE 3.
- APPLY LOCTITE 242 TO NUT THREADS PRIOR TO NUT INSTALLATION IN STEP "F."

F. SECURE SUPPORT AND 12446952 REINFORCEMENT PLATE TO FLOOR PANEL WITH FOURTEEN 159612 SCREWS AND 271163 NUTS AS SHOWN IN FIGURE 3. TIGHTEN NUTS TO 20 LB-IN. (2 N-m).

NOTE

- USE CARE WHEN PERFORMING STEPS "G" THROUGH "T" TO ENSURE PROPER SUPPORT PLACEMENT.
- IN STEPS "H" THROUGH "J," DRIVER'S SEAT WILL BE USED FOR LOCATING AND POSITIONING THE SECOND SUPPORT. DO NOT TIGHTEN SEAT SCREWS TO SUPPORT.
- REMOVE ANY RIVETS WHICH MIGHT INTERFERE WITH PROPER SUPPORT PLACEMENT ON FLOOR PANEL.

TITLE INSTALLATION INSTRUCTIONS, DRIVER'S AND COMMANDER'S SEAT ASSEMBLY MODIFICATION KIT 57K0290	SIZE A	CAGE CODE 19207	12446950		
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- G. PLACE SUPPORT (12343052-2) ON FLOOR PANEL AS SHOWN IN FIGURE 3.
- H. CENTER 12446749 DRIVER'S SEAT MOUNTING HOLES OVER SUPPORT HOLES AND INSTALL FOUR 9421706 SCREWS AS SHOWN IN FIGURE 8. DO NOT TIGHTEN SCREWS.
- I. USING FRONT SUPPORT AS A TEMPLATE, LOCATE AND MARK POSITIONS FOR TWO HOLES (MARKED "B") AS SHOWN IN FIGURE 2.
- J. REMOVE FOUR SCREWS (9421706) AND DRIVER'S SEAT FROM SUPPORTS AS SHOWN IN FIGURE 8.
- K. AT LOCATIONS MARKED "B" IN STEP "I", DRILL TWO 0.196-INCH DIAMETER HOLES THROUGH FLOOR PANEL AS SHOWN IN FIGURE 2.
- L. SECURE SUPPORT TO FLOOR PANEL WITH TWO 159612 SCREWS AND 271163 NUTS AS SHOWN IN FIGURE 3. TIGHTEN NUTS TO 20 LB-IN (2 N·m).
- M. USING SUPPORT AS A TEMPLATE, DRILL TWELVE 0.196-INCH DIAMETER HOLES THROUGH FLOOR PANEL AS SHOWN IN FIGURE 2.
- N. REMOVE TWO NUTS, SCREWS, AND SUPPORT FROM FLOOR PANEL AND CLEAN ALL DEBRIS FROM FLOOR PANEL AS SHOWN IN FIGURE 3.
- O. INSTALL TWO 12339355-1 RIVETS IN TUNNEL AS SHOWN IN FIGURE 3.

NOTE

APPLY LOCTITE 242 TO NUT THREADS PRIOR TO NUT INSTALLATION IN STEP "P".

- P. POSITION SUPPORT AND 12446952 REINFORCEMENT PLATE TO FLOOR PANEL WITH FOURTEEN 159612 SCREWS AND 271163 NUTS AS SHOWN IN FIGURE 3. DO NOT TIGHTEN NUTS.
- Q. CENTER DRIVER'S SEAT (12446749) MOUNTING HOLES OVER SUPPORT HOLES AND INSTALL FOUR SCREWS (9421706) AS SHOWN IN FIGURE 8. DO NOT TIGHTEN SCREWS.
- R. SECURE SUPPORT AND REINFORCEMENT PLATE TO FLOOR PANEL WITH ALL ACCESSIBLE SCREW AND NUTS. TIGHTEN NUTS TO 20 LB-IN. (2 N·m).
- S. REMOVE FOUR SCREWS AND DRIVER'S SEAT FROM SUPPORTS AS SHOWN IN FIGURE 8.
- T. TIGHTEN REMAINING NUTS SECURING SUPPORT AND REINFORCEMENT PLATE TO FLOOR PANEL TO 20 LB-IN. (2 N·m) AS SHOWN IN FIGURE 3.

NOTE

ENSURE RIVETS ARE NOT INSTALLED INTO FOOTMAN LOOP HOLES AS SHOWN IN FIGURES 2 AND 3.

- U. INSTALL TWENTY-SIX 12339355-1 RIVETS INTO REMAINING FLOOR AND SIDE PANEL HOLES AS SHOWN IN FIGURE 3.
- V. LOCATE, MARK, AND DRILL FOUR 0.281-INCH DIAMETER HOLES IN FLOOR PANEL AS SHOWN IN FIGURE 2. CLEAN ALL DEBRIS FROM FLOOR PANEL.

NOTE

COVER THREADED HOLES IN SUPPORTS BEFORE PAINTING.

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- W. PAINT ALL EXPOSED AREAS ON SUPPORTS, FLOOR PANEL, AND REINFORCEMENT PLATES. (REFER TO TM 43-1039.)
- X. INSTALL TUNNEL INTERIOR SIDE INSULATION. (REFER TO TM 9-2320-280-20.).
- Y. USING HOLES DRILLED IN STEP "V" AS REFERENCE POINTS, PUNCH FOUR HOLES IN EXISTING INSULATION TO EXPOSE HOLES IN FLOOR PANEL AS SHOWN IN FIGURE 4.
- Z. POSITION INSULATION END PIECE TO EDGE OF SUPPORT AND CUT EXISTING INSULATION AS SHOWN IN FIGURE 4. RETAIN INSULATION END PIECE.
- AA. SECURE INSULATION RETAINING PLATE TO EXISTING INSULATION AND FLOOR PANEL WITH FOUR EXISTING SCREWS, WASHERS, AND MS51943-31 NUTS AS SHOWN IN FIGURE 4. TIGHTEN NUTS TO 12 LB-FT (16 N·m).
- AB. INSTALL FOOTWELL ARMOR PLATE (M966, M1025, M1026, M1036, M1043, M1044, M1045, AND M1046 ONLY). (REFER TO TM 9-2320-280-20.)

NOTE

ON VEHICLE MODELS M998, M1037, M1038, M1042, AND M1097, THE INSULATION END PIECE WILL NOT BE REQUIRED AS SHOWN IN FIGURE 5 AND MAY BE DISCARDED.

- AC. POSITION INSULATION END PIECE CUT IN STEP "Z" AS SHOWN IN FIGURE 5.
- AD. CUT EXISTING UNDER SEAT INSULATION TO FIT BETWEEN SUPPORTS, AND POSITION INSULATION BETWEEN SUPPORTS AS SHOWN IN FIGURE 5.
- AE. POSITION 12339817-2 STRAP ON TWO EXISTING FOOTMAN LOOPS AND SECURE TO FLOOR PANEL WITH FOUR EXISTING SCREWS, WASHERS, AND 271169 NUTS AS SHOWN IN FIGURE 5. TIGHTEN NUTS TO 8 LB-FT (11 N·m).

NOTE

PERFORM STEP "AF" FOR MODELS WITH INSULATION BEHIND THE DRIVER'S SEAT.

- AF. POSITION STRAP THROUGH INSULATION SLITS AS SHOWN IN FIGURE 5.
- AG. SECURE 12446706 MOUNTING PLATE TO TWO SUPPORTS WITH FOUR B1821BH025C075N BOLTS AS SHOWN IN FIGURE 6. TIGHTEN BOLTS TO 12 LB-FT (16 N·m).
- AH. SECURE EXISTING FIRE EXTINGUISHER BRACKET TO MOUNTING PLATE WITH FOUR B1821BH025C075N BOLTS AND MS51412-4 WASHERS AS SHOWN IN FIGURE 6. TIGHTEN BOLTS TO 12 LB-FT (16 N·m).
- AI. SECURE DRIVER'S SEAT TO SUPPORTS WITH FOUR SCREWS (9421706) AND 120214 WASHERS, AND 2436162 WASHERS AS SHOWN IN FIGURE 8. TIGHTEN SCREWS TO 25 LB-FT (34 N·m).
- AJ. ENSURE DECAL MOUNTING AREA IS CLEAN AND FREE OF DEBRIS. PEEL BACKING FROM 12340910 DECAL AND SECURE TO DRIVER'S SEAT AS SHOWN IN FIGURES 7 AND 8.
- AK. REMOVE EXISTING SEAT ADJUSTING DECAL AS SHOWN IN FIGURES 8 AND 9.
- AL. ENSURE DECAL MOUNTING AREA IS CLEAN AND FREE OF DEBRIS. PEEL BACKING FROM 12343054 DECAL AND SECURE TO BODY PANEL AS SHOWN IN FIGURES 8 AND 9.

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3-3. COMMANDER'S SEAT INSTALLATION.

NOTE

REMOVE ALL BURRS AND SHARP EDGES.

- A. REMOVE SECTION OF BATTERY BOX PANEL AS SHOWN IN FIGURE 10.

CAUTION

AFTER MARKING HOLES FOR REINFORCEMENT RETAINER, ENSURE THAT THEIR POSITIONS ARE AS SPECIFIED IN FIGURE 11.

- B. LOCATE AND SCRIBE A CENTERLINE ACROSS THE BATTERY BOX REAR PANEL. DRILL 0.196-INCH DIAMETER HOLE THROUGH BATTERY BOX REAR PANEL AS SHOWN IN FIGURE 11.
- C. USING HOLE DRILLED IN STEP "B" AS A REFERENCE POINT AND 12446951 REINFORCEMENT RETAINER AS A TEMPLATE, LOCATE AND MARK THREE HOLE LOCATIONS. DRILL THREE 0.196-INCH DIAMETER HOLES THROUGH BATTERY BOX REAR PANEL AS SHOWN IN FIGURE 11.
- D. SECURE REINFORCEMENT RETAINER TO BATTERY BOX REAR PANEL WITH FOUR 12339355-1 RIVETS AS SHOWN IN FIGURE 11.
- E. LOCATE, MARK, AND DRILL TWO 0.375-INCH DIAMETER HOLES THROUGH REAR OF BATTERY BOX COVER AS SHOWN IN FIGURE 12.
- F. USING HOLES DRILLED IN STEP "E" AS A REFERENCE POINT AND 12446737 COVER PLATE AS A TEMPLATE, LOCATE AND MARK TWO HOLE LOCATIONS. DRILL TWO 0.375-INCH DIAMETER HOLES THROUGH FRONT OF BATTERY BOX COVER AS SHOWN IN FIGURE 12.
- G. SECURE COVER PLATE, BATTERY BOX COVER, TWO 12446735 SPACERS, AND 12446736 SPACERS TO 12446712-2 SEAT WITH FOUR NUTS AND 120214 WASHERS AS SHOWN IN FIGURE 13. TIGHTEN NUTS TO 17 LB-FT (23 N•m).

3-4. FINAL PREPARATION.

- A. INSTALL CAB ENCLOSURE PANELS (M1037, M1042, AND M1097 ONLY). (REFER TO TM 9-2320-280-20.)
- B. INSTALL 200 AMPERE UMBILICAL POWER CABLE (M1097 ONLY.). (REFER TO TM 9-2320-280-20.)
- C. INSTALL BATTERIES AND BATTERY CABLES. (REFER TO TM 9-2320-280-20.)
- D. PLACE TIRE CHAINS IN STOWAGE BOX UNDER COMMANDER'S SEAT. (REFER TO TM 9-2320-280-10.)
- E. PLACE TOW CHAIN IN STOWAGE BOX UNDER COMMANDER'S SEAT. (REFER TO TM 9-2320-280-10.)

NOTE

ENSURE REAR OF BATTERY BOX COVER IS POSITIONED UNDER REINFORCEMENT RETAINER LIP AS SHOWN IN FIGURES 11 AND 14.

- F. SECURE SEAT, COVER PLATE, AND BATTERY BOX COVER TO BATTERY BOX WITH TWO CLAMPS AS SHOWN IN FIGURE 14.
- G. POSITION FIRST AID KIT IN DRIVER'S SEAT STOWAGE BOX. (REFER TO TM 9-2320-280-10.)

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- H. POSITION PAMPHLET BAG IN DRIVER'S SEAT STOWAGE BOX. (REFER TO TM 9-2320-280-10.)
- I. POSITION TOOL BAG BEHIND DRIVER'S SEAT. (REFER TO TM 9-2320-280-10.)
- J. SECURE JACK BEHIND SEAT WITH JACK RETAINING STRAP. (REFER TO TM 9-2320-280-10.)
- K. SECURE FIRE EXTINGUISHER (12460466) TO FIRE EXTINGUISHER BRACKET. (REFER TO TM 9-2320-280-10.)

TITLE INSTALLATION INSTRUCTIONS, DRIVER'S AND COMMANDER'S SEAT ASSEMBLY MODIFICATION KIT 57K0290	SIZE A	CAGE CODE 19207	12446950	
	(AMG P9537) 97-07-21		REVISION LEVEL B	SHEET 8

REVISION			
ZONE / REV	DESCRIPTION	DATE	APPROVED
	PRODUCT BASELINE ERR AMG P9379	94-11-18	<i>[Signature]</i>
C1	A (1) REV REVISION STAT OF SH BLK (2-3) SEE SH2 (AMG P9379)	97-07-21	<i>[Signature]</i>

- NOTES:
1. APPLICABLE STANDARDS/SPECIFICATIONS:
 2. THIS DRAWING IS FOR INSTALLATION PURPOSE ONLY. ALL ITEMS MARKED * ARE INCLUDED IN KIT.
 3. CALLOUTS IDENTIFIED AS FOLLOWS:
 - * NEW PARTS
 - # PARTS TO BE REMOVED AND DISCARDED
 - PARTS TO BE RE-POURED
 4. TEXT/COMPONENT PART NUMBERS SHALL VARY WITH COLOR SELECTION OF GREEN ON TAN FINISHMENT.
 5. PART OF COMMANDER'S SEAT ASSY
- 39- RI

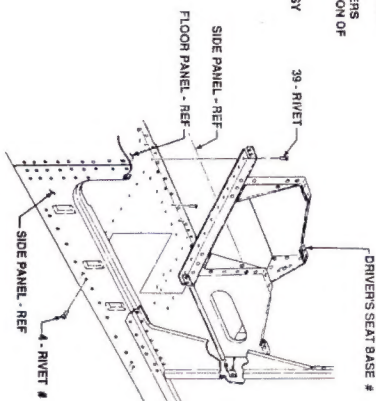


FIGURE 1

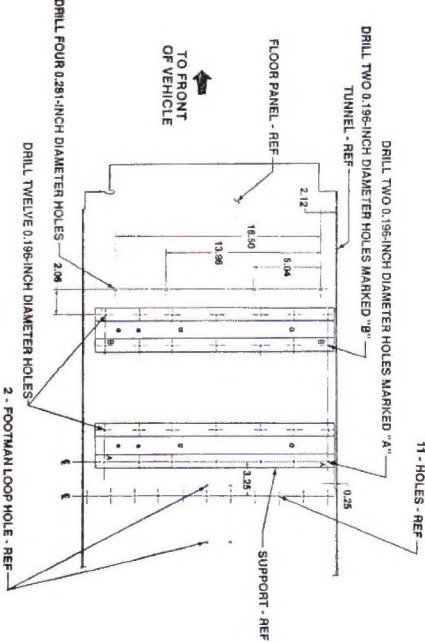


FIGURE 2

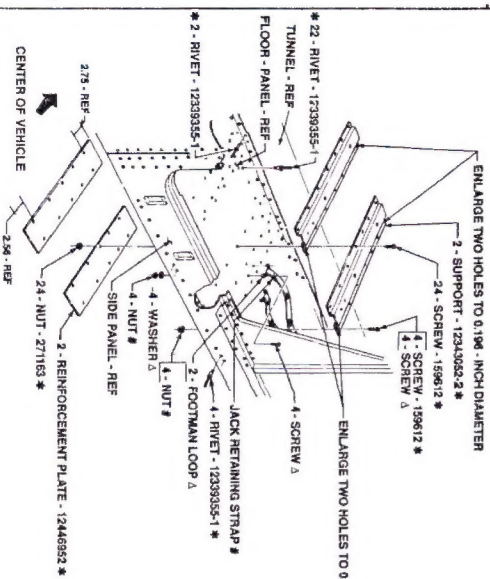


FIGURE 3

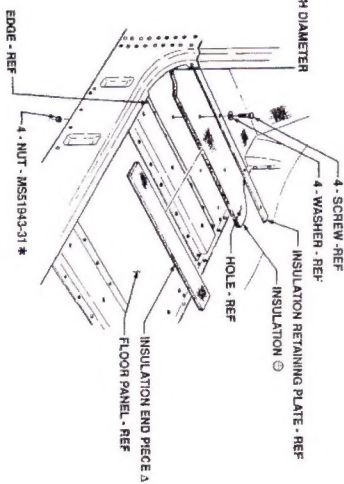


FIGURE 4

FORM NO. 104	UNITED STATES GOVERNMENT WASHINGTON, D.C. 20540	STANDARD FORM NO. 104-100	U.S. GOVERNMENT PRINTING OFFICE: 1965 O - 350-000
1. NAME OF THE ORGANIZATION OR INDIVIDUAL	AM General Corp.		
2. TITLE OF THE PROJECT	INSTALLATION DRAWING		
3. PROJECT NUMBER	SEAT ASSEMBLY MODIFICATION KIT		
4. PROJECT NUMBER	57602900		
5. PROJECT NUMBER	12446549		
6. PROJECT NUMBER	E 1920		
7. PROJECT NUMBER	12446549		
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28. PROJECT NUMBER	12446549		
29. PROJECT NUMBER	12446549		
30. PROJECT NUMBER	12446549		
31. PROJECT NUMBER	12446549		
32. PROJECT NUMBER	12446549		
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REVISED		DATE	APPROVED
ZONE	REV	DESCRIPTION	
	—	PRODUCT BASELINE ERR AMG P9379	
C1	A	(1) REV REVISION STAT OF SH BLK (2-9) SEE SH2 (AMG P9337)	94-11-18 [Signature]
			97-07-21 [Signature]

- NOTES:
1. APPLICABLE STANDARDS/SPECIFICATIONS:
 2. THIS DRAWING IS FOR INSTALLATION PURPOSE ONLY. ALL ITEMS MARKED * ARE INCLUDED IN KIT.
 3. CALLOUTS IDENTIFIED AS FOLLOWS:
 - * NEW PARTS
 - # PARTS TO BE REMOVED AND DISCARDED
 - A PARTS TO BE REMOVED AND REUSED
 - PARTS TO BE REPAIR/REBUILT
 4. TEXT/COMPONENT PART NUMBERS SHALL VARY WITH COLOR SELECTION OF EQUIPMENT.
 5. PART OF COMMANDER'S SEAT ASSY
- 39 - R1

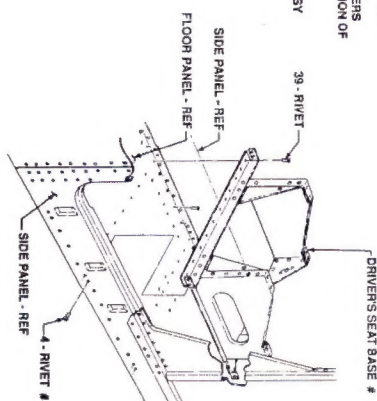


FIGURE 1

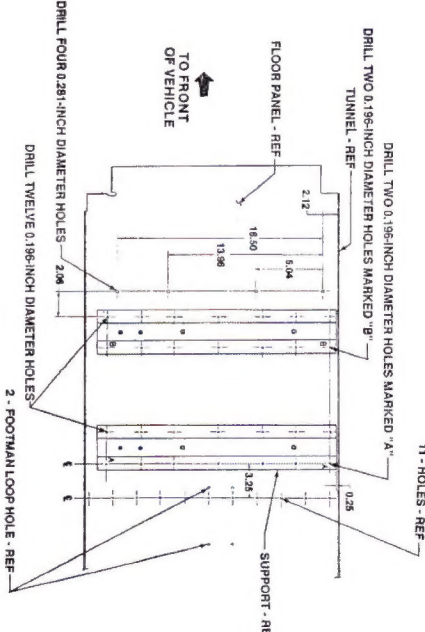


FIGURE 1

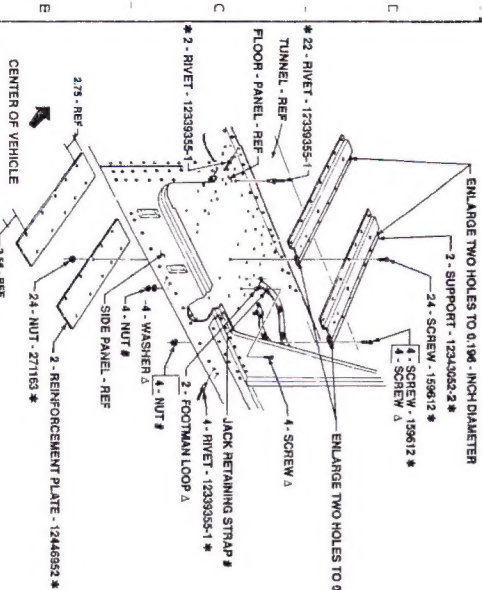


FIGURE 3

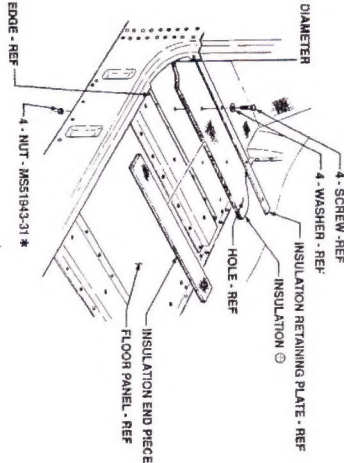


FIGURE 4

[illegible]

